

Sat Nav postcode: IP2 8PN

**Smart421 Ipswich  
Technical Centre**

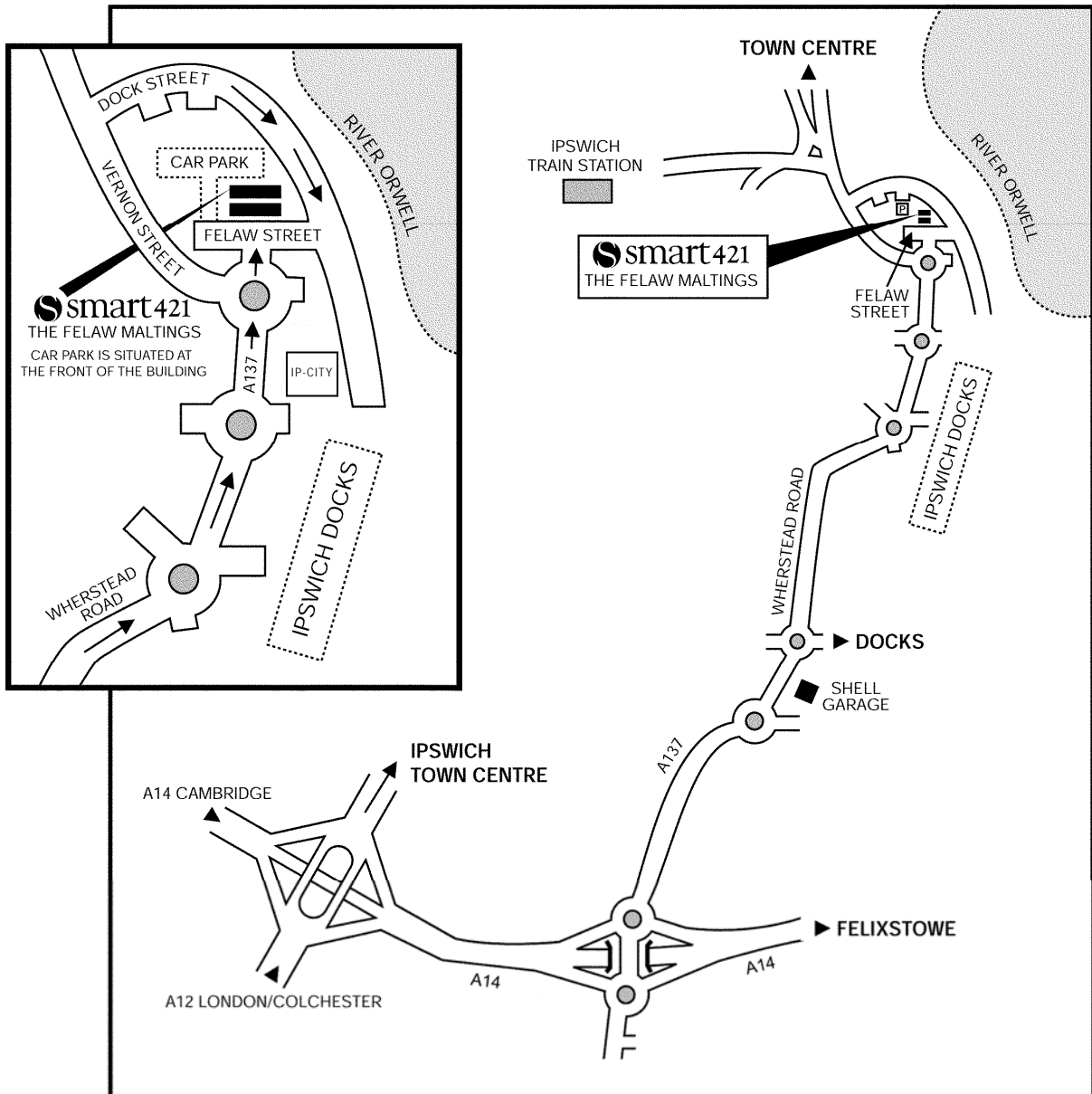
North Felaw Malting  
48 Felaw Street

Ipswich  
Suffolk

IP2 8PN

Tel 01473 421421

Fax 01473 421422



## Directions

### By road from the Midlands & the North

Estimated travel time from Cambridge to Ipswich is about 1 hour (50 miles)

1. Take the A14 eastbound towards Felixstowe. Remain on the A14 travelling past the main A12/A14 Copdock interchange. Look for the next exit sign-posted A137 Ipswich town centre
2. At the top of the slip road, turn left, travelling down the hill past the dry ski slope to your right. At the roundabout take the first left towards the town centre
3. Continue straight on, over the next 2 roundabouts
4. At the third roundabout, Felaw Maltings is the large 4-storey brick building immediately in front of you

### By road from London & the South

Estimated travel time from M25 intersection with A12 (junction 28) to Ipswich is about 1 hour 10 minutes (63 miles)

1. From M25 junction 28, take the A12 towards Chelmsford/Colchester. Keep on this road all the way to Ipswich
2. At the A12/A14 Copdock Interchange roundabout, move to the right hand lane and take the third exit onto the A14 towards Felixstowe
3. Look for the next exit sign-posted A137 Ipswich town centre. At the top of the slip road, turn left, travelling down the hill past the dry ski slope to your right.
4. At the roundabout take the first left towards the town centre. Continue straight on, over the next 2 roundabouts
5. At the third roundabout, Felaw Maltings is the large 4-storey brick building immediately in front of you

### By rail from central London

Estimated travel time is about 1 hour 10 minutes.

Trains from London Liverpool Street to Ipswich operate every 15 minutes (Mon-Sat). From Ipswich Station, we suggest taking a taxi to Felaw Maltings, which is less than a mile away.

### On arrival

Access to visitor car parking is via small road to the left of the South Maltings building. At the security barrier, please press the button labelled Smart421. The barrier will be lifted.

Smart421 spaces are marked with Blue or Orange Disks.

Smart421 is located in the North Maltings building. Entrance is through the double doors in the centre of the building facing you. Once inside, take the lift.

Please report to Reception on the 2nd Floor.